# **CABINET UNIT HEATERS**

### STEAM AND HOT WATER CABINET UNIT HEATERS





### **CABINET UNIT HEATERS**

### SELECTION AND "ROUGH IN" MADE EASY -ONLY THE LENGTHS VARY



The Vulcan Cabinet Unit Heater is the industry's most recent design. Years of manufacturing and engineering experience combined with a concern for appearance have resulted in a crisply styled unit that will blend with almost any room decor and provide reliability, durability, individual control and quiet operation.

As unit size increases, only the length changes. The depth and height remain constant, thus allowing the designer to have uniformity of appearance when units of various sizes are installed in adjacent areas.

The wide selection of floor, wall and ceiling units with a variety of air flow arrangements allows for exactly matching design requirements.

The standard 16-gauge front panel is rugged enough to withstand harsh treatment. Exposed cabinetry is provided with a neutral eggshell baked powder finish. Back and side panels are 18-gauge. The pedestal base for floor models is the height of most mop boards.

Field repainting to match the decor is possible and factory applied decorator colors are available as an option.

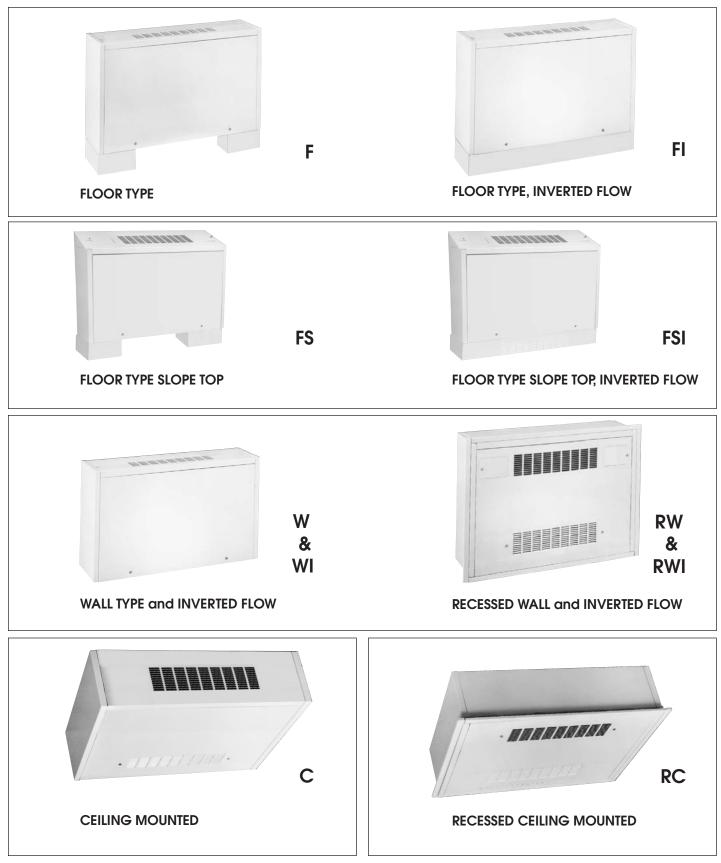
Recessed models are provided with a field installed wall seal that allows for full or partial recessing depending on the model. The wall seal kit is also available as an option for full or partial recessing of most other models.

The solid state speed control provides infinite variations from high to low speed, giving the occupant finger tip control over fan speed and room temperature.

All Vulcan commercial hydronic products are made from recycled materials. Recycled material contents can be obtained from your local Vulcan representative.

All units are CSA certified.

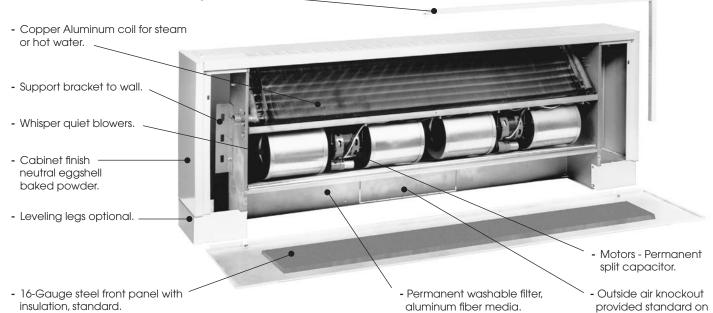
### 10 MODELS - 28 ARRANGEMENTS - 8 CFM SIZES



See page 6 for arrangements.

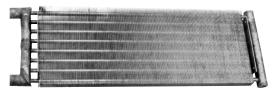
# **CABINET UNIT HEATER STANDARD FEATURES**

- Adjustable wall seal to suit recessing requirements. .





- Speed Control / Access doors - Standard on all floor and wall models.



- Steam Coil (Standard) - Brazed copper tube and header with aluminum fin. Factory tested to 250 PSI.





"F" and "FS" models.

- Access Area typical both ends.

**WALL SEAL -** The optional wall seal kit with gasket is designed to allow for easy installation and permanent protection for the wall board, plaster or sheet rock surrounding the unit on recessed models.

### COILS -

**STANDARD ONE ROW** - The durable mechanically bonded copper/aluminum coil presents the best of today's hydronic technology. Providing 12 fins per inch with 1/2" nominal diameter tubes, the ultimate in BTU capacity is provided without sacrificing noise, vibration or amp draw. All element assemblies are submersion tested at factory at 250 PSI and are rated at a working pressure of 300 PSI All units are designed so that field modifications can be made to reverse the coil position if required.

HIGH CAPACITY COIL - This is a hot water coil designed to provide increased capacity when the required load exceeds that of the standard coil for a given size. Its construction is similar to the standard coil; however, fins are double depth and there are two rows of tubes. Element assemblies are submersion tested at 250 PSI and are rated at a working pressure of 300 PSI

**BLOWER FAN ASSEMBLY -** The blower fan assembly provides one of the industry's best CFM output per unit size. The sizes range from 200 CFM up to the 1400 CFM unit at 115 volts. This is the widest range of sizes in the industry. The Low Noise blower assembly is made with galvanized steel, providing long life and durability.

**MOTORS -** Standard motors are (PSC) permanent split capacitor. This provides the ultimate in motor life, operating cost, noise levels and dependability. A standard shaft size of 1/2" diameter is the same on all motors. By using a solid state variable speed switch, a range of speeds can be achieved. Motors are either 1/15 or 1/10 HP

**ECM MOTOR -** Optional motors are Electronically Commutated Motors (ECM). These motors are highly efficient at full and part load with efficiencies up to 85% compared to 40% with traditional PSC motors. The ECM motors are also 1/15 or 1/10 HP with low power consumption, providing energy savings which will satisfy green building initiatives.

**FILTER -** The standard permanent filter is made of durable aluminum which has an average arrestance of 69%. Light and easy to handle, the filter slides into its locating channel and is permanently held in position with factory supplied cotter pins. **FRONT PANEL -** 16-gauge front panel is standard with 1/2" - 1-1/2 lb. density, neoprene one side insulation in front of the coil. Full panel insulation is available as an option. Tamper resistant fasteners are also available.

**MOTOR/BLOWER SHELF -** Support shelf adds support to units strength and structural integrity. A support gusset is supplied with 600 CFM units and up.

**FINISH -** Standard finish is an aesthetically pleasing neutral eggshell baked powder, which is suitable for field repainting if necessary. Optional colors available as shown on color chart.

**LEVELING LEG -** Optional leveling legs are available. Four (4) legs per unit allow adjustment for pitch and yaw when unit is mounted on uneven floors.

**SPEED CONTROL / ACCESS DOOR -** The solid state speed control allows infinite speed selection for comfort control. Located under the finger touch access door, the speed control is out of view yet easily accessible. The access door requires just the pressure of a finger to open and swings 120° to a stay open position. The access door comes with a standard 1/4 turn/philips head fastener and is available with optional tamper resistant fastener. Speed control switch is not mounted on C or RC units.

ACCESS AREA - A spacious rough-in area is provided between the unit ends and the internal cabinet at both ends. The removable front panel allows full access to the piping and valve area (left-hand standard) and to the wiring, switch area. Right hand shown. The rear portion is enclosed with sheet metal.

HINGED PANEL / CEILING UNIT - The hinged panels on all ceiling units are standard. Stop chains are standard. Speed control switches are shipped inside unit with wiring diagram. Switch can be mounted internal or remote from unit.

**CONSTANT CABINET DIMENSIONS -** Throughout the design of the cabinet unit heater, one feature has been a primary concern - "uniformity." The cabinet depth is one dimension on all unit sizes. Along with that, the cabinet height is constant on all units except FS and FSI. Only the length changes on these models. The internal cabinet allows for all controls and piping to be reversible by making all locator and fastener holes in mirror image.

**SLOPING TOP CABINETS -** Best feature for areas that cannot tolerate accumulations of books, cups, paper, etc.

### CABINET UNIT HEATERS MODELS AND AIRFLOW ARRANGEMENTS

	MODE	L	ARRANGEMENT NUMBER
Floor	F		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
Floor Inverted Flow	FI		FI-1040 FI-1050
Slope	FS		$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
Slope Inverted Flow	FSI		FSI-1045 FSI-1055
Wall	W		W-1060 W-1070 W-1080
Wall Inverted Flow	WI		WI-1090 WI-1110 WI-1110
Recessed Wall	RW		
Recessed Wall Inverted Flow	RWI		
Ceiling	С		CEILING LINE 
Recessed Ceiling	RC		RC-1190 RC-1200 RC-1210 CAT00207

### MODELS, ARRANGEMENTS AND SIZES ARE DESIGNATED AS FOLLOWS:

EXAMPLE - RC - 1190 - 08

 SIZE								
CFM	230	335	430	630	860	1060	1230	1410

### CABINET UNIT HEATERS RATINGS AND SPECIFICATIONS

#### ENTERING WATER - 200°F ENTERING AIR - 60°F

TABLE 1								E	NTERING	AIR - 60°F
	SIZE		02	03	04	06	08	10	12	14
Heating Cap Hot										
Water	Ν	IBH	16.4	22.8	29.8	48.0	54.5	62.0	75.6	78.5
20 WTD		PM	1.64	2.28	2.98	4.80	5.46	6.20	7.56	7.85
High Cap Coil 2 Row	/									
Heating Cap.	N	IBH	25.8	35.4	46.3	69.8	87.6	101.8	119.8	128.6
Hot Water	G	ΡM	2.58	3.54	4.63	6.98	8.76	10.18	11.98	12.86
20 WTD										
Heating Cap Steam										
2 PSIG	N	IBH	22.6	31.4	41.0	66.1	75.1	85.4	104.1	108.2
Standard	E	DR	94	131	171	276	313	356	434	451
Coil	Cond. LB,	'HR	23.4	32.5	42.4	68.4	77.7	88.4	107.7	112
Coil:										
	Number Fins Per Ir	ich	12	12	12	12	12	12	12	12
	Face Area-		.97	1.5	1.8	2.6	2.8	3.1	3.6	4.4
	Coil Connecti		1-1/4CU							
Blowers:		5115	1 1/400	11/400	11/400	11/400	11/400	11/400	11/400	11/400
DIOWEI3.	Num	oer	1	1	2	2	3	3	4	4
	Diameter/Width	(ln)	5-3/4 x 7							
Standard PSC Motor:		HP	1/15	1/15	1/10	1/10	1@1/10	1@1/10	1/10	1/10
			.,	.,	.,	.,	1@1/15	1@1/15	.,	.,
	RPM: H	igh	1050	1050	1050	1050	1050	1050	1050	1050
		ow	875	875	875	875	875	875	875	875
	Num		1	1	1	1	2	2	2	2
	Volts/Phase/He		115/1/60	115/1/60	115/1/60	115/1/60	115/1/60	115/1/60	115/1/60	115/1/60
	Ampe		0.8	0.8	1.4	1.4	2.2	2.2	2.8	2.8
Fan Speed Control	Standard	Mtr	VAR.							
		igh	230	335	430	630	860	1060	1230	1410
		ow	185	270	345	505	685	845	985	1130
Optional ECM Motor:		HP	1/15	1/15	1/15	1/15	1/10	1/10	1/4	1/4
	Num	oer	1	1	1	1	2	2	2	2
	Volts/Phase/He		120/1/60	120/1/60	120/1/60	120/1/60	120/1/60	120/1/60	120/1/60	120/1/60
	Ampe	res	0.45	0.45	0.65	0.85	1.5	1.95	2.8	2.8
Fan Speed Control	E	СМ	3 - SPEED							
	CFM: H	igh	230	335	430	630	860	1060	1230	1410
	N	ed	160	240	375	440	590	740	850	980
	L	OW	120	150	280	320	450	560	640	730
Filter:		No.	1	1	1	1	1	1	1	1
		ре	PERM.							
	Length		19-3/4	27-3/4	31-3/4	43-3/4	45-3/4	50-3/4	57-3/4	69-3/4
	Width		8-11/16	8-11/16	8-11/16	8-11/16	8-11/16	8-11/16	8-11/16	8-11/16
	Thickness	(ln)	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2
dB. Level 18" From Unit			50	52	53	54	55	55	56	56
	Length	(ln)	35	43	47	59	61	66	73	85
	Height	(In)	25	25	25	25	25	25	25	25
	Depth	(In)	9-1/2	9-1/2	9-1/2	9-1/2	9-1/2	9-1/2	9-1/2	9-1/2
	Depin		7-1/2	7-1/2	7-1/2	7-1/2	7-1/∠	7-1/∠	7-1/∠	7-1/2

### CABINET UNIT HEATERS

SHIPPING WEIGHT (LBS)

		SIZE										
STYLE	02	02 03 04 06 08 10 12										
F-FI	92	109	122	148	166	176	196	221				
FS-FSI	94	111	124	150	168	178	198	223				
W-WI-RW-C	97	115	128	157	175	185	207	234				
RC	102	121	135	164	183	194	215	243				

### CABINET UNIT HEATERS HEATING CAPACITIES

### TABLE 2 — STANDARD COIL

#### ENTERING WATER - 200°F ENTERING AIR - 60°F

UNIT		WATER		HIGH FA	N SPEED	)		LOW I		)
SIZE	GPM	PD/FT	CFM	MBH	WTD	FAT	CFM	MBH	WTD	FAT
02	.84 1.0 1.5 2.0	.06 .06 .15 .24	230	14.3 15.1 16.2 17.4	34.0 30.2 21.6 17.4	117 120 125 130	185	12.9 13.8 15.0 16.1	30.6 27.6 20.0 16.1	124 129 135 140
03	2.5 1.0 1.5 2.0	.36 .07 .16 .26	335	18.8 21.3 22.0 22.7	15.0 42.6 26.6 22.7	135 118 120 122	270	17.3 19.1 19.8 20.1	13.8 38.2 26.4 20.1	146 125 128 129
	2.5 3.0 1.0 2.0	.39 .55 .07 .27		23.5 23.8 21.8 26.6	18.8 15.8 43.6 26.6	125 126 106 117		20.7 21.1 19.0 23.9	16.6 14.1 38.0 23.9	131 132 111 124
04	2.5 4.0 5.0	.41 1.00 1.45	430	29.0 30.9 32.3	23.2 15.4 12.9	122 126 129	345	25.8 27.4 28.3	20.5 13.7 11.3	129 133 136
06	2.0 3.0 4.0 5.0 6.0	.30 .63 1.10 1.60 2.25	630	40.4 44.8 47.2 49.4 50.7	40.4 29.8 23.6 19.8 16.9	119 125 129 132 134	505	35.7 39.8 41.9 43.6 44.6	35.7 26.5 21.0 17.5 15.0	125 133 136 140 142
08	2.0 3.0 4.0 6.0 8.0	.31 .64 1.10 2.25 3.85	860	47.1 52.2 53.9 56.0 57.8	47.1 34.8 26.9 18.6 14.4	110 115 117 120 122	685	42.0 46.5 48.3 49.1 51.2	42.0 31.0 24.2 16.4 12.8	117 123 125 126 129
10	3.0 4.0 6.0 8.0 10.0	.65 1.15 2.35 4.00 6.00	1060	55.8 60.4 62.2 64.1 66.0	32.7 30.2 20.7 16.0 13.2	109 112 114 116 117	845	50.2 53.5 54.7 56.3 58.9	33.5 26.8 18.2 14.1 11.8	115 118 120 121 124
12	4.0 6.0 8.0 10.0 12.0	1.20 2.50 4.20 6.30 8.85	1230	71.5 74.5 76.7 77.7 78.6	35.7 24.8 19.1 15.5 13.1	113 116 117 118 119	985	65.1 66.6 68.0 69.0 69.7	32.6 22.2 17.0 13.8 11.6	131 133 134 135 136
14	3.5 4.0 6.0 10.0 12.0	1.00 1.30 2.70 6.80 9.55	1410	71.0 74.1 77.6 80.9 81.7	40.6 37.0 25.9 16.2 13.6	106 108 111 113 113	1130	66.3 68.4 69.9 72.5 73.0	37.9 34.2 23.3 14.5 12.2	114 116 117 119 120

### CABINET UNIT HEATERS HEATING CAPACITIES

### TABLE 3 — HIGH CAPACITY - 2 ROW COIL

#### ENTERING WATER - 200°F ENTERING AIR - 60°F

UNIT	0014	WATER		HIGH FA	N SPEED	)		LOW I	AN SPEED	)
SIZE	GPM	PD/FT	CFM	MBH	WTD	FAT	CFM	MBH	WTD	FAT
	1.68 2.0	.26 .34		23.6 24.8	27.9 24.8	157 162		21.2 22.5	25.3 22.5	169 175
02	2.5	.50	225	25.7	20.6	165	180	23.5	18.8	180
	3.0	.73		26.6	18.1	169		23.9	16.0	183
	3.5	.96		27.5	15.9	173		24.8	14.1	187
	1.68	.27		30.3	36.0	149		27.3	32.5	155
	2.0	.38		33.1	33.1	152		29.7	29.7	163
03	2.5	.56	330	34.3	27.4	156	265	30.3	24.2	165
	3.0	.77		34.9	23.3	157		30.8	20.5	167
	3.5	.96		35.3	20.2	159		31.8	18.2	170
	1.68	.30		37.2	43.6	142		33.5	39.9	152
04	2.0	.44 .59	400	39.5 42.4	39.5 33.9	147 153	0.05	35.8 37.8	35.8 30.2	158
04	2.5 4.0	1.41	420	42.4	33.9 22.7	160	335	37.8	19.9	164 169
	5.0	2.04		46.8	18.7	163		40.8	16.3	172
	2.0	.45		57.6	57.6	146		52.7	52.7	158
	3.0	.43		63.1	42.1	154		57.0	38.0	166
06	4.0	1.60	620	66.0	33.0	158	495	59.7	29.9	171
06	5.0	2.30	020	69.1	27.6	163	490	61.2	24.5	174
	6.0	3.30		69.5	23.2	164		62.0	20.7	175
	2.0	.46		67.1	67.1	133		58.1	58.1	139
	3.0	.95		75.8	50.5	143		68.2	45.5	153
08	4.0	1.65	845	79.3	39.7	146	675	71.6	35.8	158
	6.0	3.35	0.0	82.6	27.5	150		73.4	24.5	160
	8.0	5.60		86.5	21.6	154		75.8	19.0	163
	3.0	1.00		84.6	56.4	135		75.9	50.6	144
	4.0	1.75		90.6	45.3	140		81.2	40.6	150
10	6.0	3.50	1040	94.6	31.5	144	830	84.0	28.0	153
	8.0	5.90		98.6	24.7	147		86.3	21.6	156
	10.0	8.85		101.6	20.3	150		88.9	17.8	159
	4.0	1.85		105.3	52.7	140		93.3	46.7	149
	6.0	3.75		111.6	37.2	145		100.4	33.5	155
12	8.0	6.30	1210	115.3	28.8	148	970	102.8	25.7	158
	10.0	9.45		118.1	23.6	150		105.0	21.0	160
	12.0	13.20		119.8	20.0	151		106.7	17.8	161
	4.0	2.05		109.8	54.9	133		100.2	50.1	143
	5.0	3.00		114.8	45.9	136		103.5	41.4	146
14	6.0	4.15	1385	118.3	39.4	139	1110	106.6	35.5	149
	10.0	10.45		125.8	25.2	144		111.4	22.3	152
	12.0	14.55		127.9	21.3	145		112.2	18.7	153

### SELECTION

### SELECTION PROCEDURE

- 1. Determine job requirements
  - a. Type of heating (steam or hot water).
  - b. Minimum heating capacity (BTU/HR or EDR).
- 2. Select unit size
  - a. If necessary convert the required BTU/hr to rated conditions as specified in the capacity tables. (Refer to the formulas at right).
  - b. Select unit(s) from tables with capacities equal to or slightly higher than the BTU/HR required. Read directly the motor HP and fan RPM.

34,000 BTUH

60°F

30°F

140°F

HOT WATER COIL CAPACITY

Formulas: BTU/HR at rated conditions = <u>BTU/HR at required conditions</u> <u>CONVERSION FACTOR</u>

FT (Final Air Temperature) =

Entering Air Temp.°F +  $\frac{BTU/HR}{CFM \times 1.085}$ 

GPM (Gallons Per Minute) = BTU/HR Water Temperature Drop x 500

#### Table 1 on page 7 shows selection of size 06 (2 row coil) with 69,800 BTU at 20°F water temp drop, sufficient for application.

Capacity at 20°F water temp drop with 140°F entering water = 69,800 x .571 = 39,856 BTUH

Water Flow at 20°F water temp drop with 140°F entering water =  $\frac{39,856}{(500 \times 20)}$  = 3.99 GPM FINAL CALCULATIONS: Actual capacity at water drop temp with 140°F entering water = 39,856 x 0.9 = 35,870 BTUH

From Table 8, page 12 Water Flow Correction Factor .59 for 30°F water temp drop

Water Flow at 30°F water temp drop with 140°F entering water =  $3.99 \times .59 = 2.35$  GPM

Table 3 on page 9 shows 620 CFM for high speed fan setting

### Final air temp

=  $\frac{35,870}{(620 \times 1.085)}$  + 60°F = 113°F

### STEAM COIL CAPACITY

EXAMPLE:

EXAMPLE:

Heating load

Entering air temp

Water temp drop

Entering water temp

From Table 7, page 12

Correction Factor .571

From Table 8, page 12

for 30°F water temp drop

for 140°F entering water temp

Capacity Correction Factor .90

Equivalent Standard Capacity =  $\frac{34,000}{(.571 \times .90)}$  = 66,160 BTUH

Heating Load 34,000 BTUH Entering Air Temp 60°F Entering 10 psig Steam Pressure 10 psig

From Table 5 Page 11 correction is 1.13 for 10 psig. Equivalent Capacity =  $\frac{34,000}{1.13}$  = 30,088 BTUH

Table 1 on Page 7 shows selection of size 03 with 31,400 BTUH is sufficient for application.

Actual Capacity = 31,400 x 1.13 = 35,482 BTUH

TARIE /

Condensate Rate

- <u>Actual Capacity</u> Latent Heat of Steam
- $+\frac{35,482}{953}$  = 37 lbs/hr
- Final Air Temp =  $\frac{35,482}{335 \times 1.085}$  + 60°F = 157°F

### STATIC PRESSURE CORRECTION FACTORS FOR BTU OUTPUT/WITH STANDARD MOTOR

EXAMPLE: Unit - C-1150-08 output at 200°/60°F = 56 MBH at 6 GPM. Static Pressure = .125, Correction factor = .79 56,000 x .79 = 44,240 BTU corrected.

NOTE: High Static Motor Options 20 and 51 maintain standard air flow with external static pressure up to 0.4" water column.

וערו														
UNIT	0.0	) ESP	0.0	5 ESP	0.1	ESP	0.12	25 ESP						
SIZE		BTU		BTU		BTU		BTU						
SIZE	CFM	FACTOR	CFM	FACTOR	CFM	FACTOR	CFM	FACTOR						
02	230	1.00	205	.92	165	.82	145	.79						
03	335	1.00	290	.92	240	.82	210	.79						
04	430	1.00	390	.92	315	.82	275	.79						
06	630	1.00	560	.92	450	.82	400	.79						
08	860	1.00	750	.92	620	.82	540	.79						
10	1060	1.00	925	.92	755	.82	660	.79						
12	1230	1.00	1060	.92	865	.82	750	.79						
14	1410	1.00	1210	.92	980	.82	850	.79						

### STEAM CALCULATIONS AND CORRECTION FACTORS

I.	<b>CAPACITY</b> A. For 2 lbs steam, 60°F entering air temp.	Read output directly from Table 1 on page 7.
	B. For higher steam pressures and or EAT's above or below 60°F	Multiply output from Table 1 on page 7 by appropriate correction factor from Table 5 (below).
II.	<b>FINAL AIR TEMPERATURE</b> A. For 2 lbs steam, 60°F entering air temp.	See Table 1 on page 7 for Steam MBH Capacity. See page 10 for Steam Coil Capacity example.
	B. For capacities calculated in IB (above)	$\frac{\text{Output from IB (above)}}{1.085 \text{ x CFM from Table 1 page 7}} + \text{EAT} = \text{Final Air Temp.}$
III.	<b>CONDENSATE PER HOUR</b> A. For 2 lbs steam, 60°F entering air temp.	Read lbs per hour from Table 1 on page 7.
	B. For capacities calculated in IB (above)	Output from IB (above) Latent Heat from Table 6 = Ibs per hour of condensate

### TABLE 5 — STEAM CORRECTION FACTORS BASED ON $2\,LBS\,STEAM\,60^\circ\text{F}$ EAT

ENT	ERING AIR	S	FEAM PR	ESSURE	- POU	NDS PEF	R SQUAR	EINCH	(SATURA	TED)
TEM	PERATURE	0	2	5	10	15	20	30	40	50
	30°F	1.19	1.24	1.29	1.38	1.44	1.50	1.60	1.68	1.76
	40°F	1.11	1.16	1.21	1.29	1.34	1.42	1.51	1.60	1.67
	50°F	1.03	1.08	1.13	1.21	1.28	1.33	1.43	1.51	1.58
	60°F	0.96	1.00	1.05	1.13	1.19	1.25	1.35	1.43	1.50
	70°F	0.88	0.93	0.97	1.06	1.12	1.17	1.27	1.35	1.42
	80°F	0.81	0.85	0.90	0.98	1.04	1.10	1.19	1.27	1.34
	90°F	0.74	0.78	0.83	0.91	0.97	1.02	1.12	1.19	1.26
	100°F	0.67	0.71	0.76	0.84	0.90	0.95	1.04	1.12	1.19

#### TABLE 6 - PROPERTIES OF SATURATED STEAM

		STEAM F	RESSUF	RE IN PO	UNDS PE	ER SQUA	RE INCH	I GAUGE	
	0	2	5	10	15	20	30	40	50
Steam Temperature-°F	212.0	218.5	227.1	239.4	249.8	258.8	274.0	286.7	297.7
Latent Heat of Steam	970	966	961	953	946	940	929	920	912

### HOT WATER CALCULATIONS AND CORRECTION FACTORS

I.	CAPACITY @ 20°F TD: A. For 200°F EWT, 60°F EAT	Read output directly from Table 1 on page 7.
	B. For EWT and/or EAT above or below Standard	Multiply output from Table 1 on page 7 by factor from Table 7 (below).
II.	CAPACITY AT OTHER TD'S A. For TD's from 5 to 60°F	Multiply output obtained in IA or IB (above) by appropriate factor from Table 8 (below).
III.	<b>GPM AT OTHER TD'S</b> A. For TD's from 5 to 60°F	Multiply GPM of unit for 20°F TD by factor from Table 7 (below) EWT/EAT Then multiply by appropriate factor from Table 8 (below).
IV.	PRESSURE LOSS AT OTHER TD'S A. For TD's from 5 to 60°F	Multiply PD of unit for 20°F TD by appropriate factor from Table 8 (below).

### TABLE 7 - HOT WATER CONVERSION FACTORS BASED ON 200°F ENTERING WATER 60°F ENTERING AIR 20°F TEMPERATURE DROP

ENTERING AIR		ENTERING WATER TEMPERATURE - 20°F WATER TEMPERATURE DROP										
TEMPERATURE	100°F	120°F	140°F	160°F	180°F	200°F	220°F	240°F	260°F	280°F	300°F	
30°F	0.518	0.666	0.814	0.963	1.120	1.260	1.408	1.555	1.702	1.850	1.997	
40°F	0.439	0.585	0.731	0.878	1.025	1.172	1.317	1.464	1.609	1.755	1.908	
50°F	0.361	0.506	0.651	0.796	0.941	1.085	1.231	1.375	1.518	1.663	1.824	
60°F	0.286	0.429	0.571	0.715	0.857	1.000	1.143	1.286	1.429	1.571	1.717	
70°F	0.212	0.353	0.494	0.636	0.777	0.918	1.060	1.201	1.342	1.483	1.63	
80°F	0.140	0.279	0.419	0.558	0.698	0.837	0.977	1.117	1.257	1.397	1.545	
90°F	0.069	0.207	0.345	0.483	0.621	0.759	0.897	1.035	1.173	1.311	1.462	
100°F	0.000	0.137	0.273	0.409	0.546	0.682	0.818	0.955	1.094	1.230	1.371	

To obtain the BTU capacity for conditions other than those in the basic capacity tables, multiply the basic rating (200°F when entering water, 60°F entering air,) by the proper constant from the above tables.

### TABLE 8 - HOT WATER BTU, GPM AND PRESSURE LOSS FACTORS BASED ON STANDARD CONDITIONSOF 200°F ENTERING WATER 60°F ENTERING AIR AND 20°F WATER DROP

USE FACTORS FROM THIS TABLE TO OBTAIN APPROXIMATE RESULTS		TEMPERATURE DROP°F							
		10	15	20	25	30	40	50	60
To obtain BTU for other Water Temperature Drops, multiply basic BTU rating by applicable Factor.	1.25	1.15	1.08	1.00	.94	.90	.83	.76	.72
To obtain GPM for other Water Temperature Drops, multiply basic GPM rating by applicable Factor.	5.00	2.30	1.44	1.00	.74	.59	.40	.30	.24
To obtain Pressure Loss Feet of Water for other temperature Drops, multiply Basic loss at 20°F drop by Factor.	10.00	5.00	2.00	1.00	.60	.40	.20	.13	.07

See page 23 for altitude and glycol correction factors.

#### TABLE 9 - CFM AT VARIOUS EAT

Entering Air Temperature	30°F	40°F	50°F	60°F	70°F	80°F	90°F
Conversion Factor	1.06	1.04	1.02	1.00	0.982	0.964	0.945

### STANDARD EQUIPMENT OPTIONS & ACCESSORY EQUIPMENT

### **BASIC UNIT**

16-gauge front panel, 18-gauge ends and tops of cold rolled steel for all units; the internal casing shall be furnished of galvanized steel; steam or hot water coil with 1-1/4" copper tube stub ends, 115 volt PSC motor of (1/10 or 1/15 HP); centrifugal forward curved double width fan wheel with galvanized fan housing; variable speed fan control located right hand; permanent aluminum filter, cleanable; left hand piping (field reversible, fan switch must also be reversed); stamped louvered inlet and outlet as shown in catalog; baked powder eggshell finish. Air flow arrangements do not affect price.

ACCESS DOORS - F, FI, FS, FSI, W, WI units, 2 top access doors; RW, RWI units, 2 front panel access doors. Model C and RC provide no access doors in hinged front panel.

#### FACTORY ASSEMBLED OPTIONS

**OPTION 10 -** Limited Access Fasteners - for front panel for all models. Special tool required for opening panel.

**OPTION 11 -** Limited Access Fasteners - for access doors. Not applicable to models C and RC. Special tool required for opening doors.

**OPTION 12 -** Aluminum Grille - in place of standard louver. Heavy duty bar grille has clear anodized finish and can be painted to match decorator colors if so specified.

**OPTION 13 -** Decorator Color - may be selected from color selector. A prime coat of neutral eggshell baked powder enamel is standard unless otherwise specified. This may be the final finish or it may be painted in the field if necessary.

**OPTION 17 -** Louvered Inlet Grille - available on models F or FS. Recommended for aesthetics when option 18, 19, 118 or 119 is ordered (standard with models FI and FSI).

**OPTION 18 -** 25% Manual Outside Air Damper - outside air intake can be adjusted from 0 to 25%. Control is by manual quadrant. See Option 17. Available for field installation - see option 118. Must be ordered with models F-1010, FS-1015, F-1030 and FS-1035.

**OPTION 19 -** 25% Motorized Outside Air Damper - opens outside air intake to 25% when blower starts. Closes when blower stops. Override switch is provided to prevent damper operation when desired. See Option 17. Available for field installation - see option 119. Must be ordered with models F-1010, FS-1015, F-1030 and FS-1035.

**OPTION 20 -** High Static Motor - 1/11 HP -1550 RPM 115/1/60 1.2 amp PSC motor. Will maintain standard air flow against 0.4" WC max. See option 114.

**OPTION 21 -** Plug In Motor - heavy duty grounded plug in cord set for connection to convenience outlet. Not CSA approved.

**OPTION 22 -** Motor Starter - manual reset toggle switch with thermal overload. Unit must be turned off and then back on if overload trips. Not available with ECM.

**OPTION 23 -** Service Switch DPST - provides a handy means of disconnecting both hot and neutral power lines.

**OPTION 24F** - Return Air Temperature Control - provides return air thermostat to cycle unit blower(s) if return temperature is too low. Blower shuts off when thermostat is satisfied (adjustable from 55-175°F). For Celsius order OPTION 24C. Not recommended for ceiling or inverted flow units.

OPTION 26 - Right hand coil connection.

**OPTION 28 -** 1/2" Neoprene Faced Fiberglass Insulation All External Panels of Cabinet.

**OPTION 29 -** High Capacity Coil - two row high capacity coil for hot water only.

**OPTION 30 -** 1/2" Foil Faced Fiberglass Insulation - Front Panel (Coil Area Only).

 $\ensuremath{\text{OPTION 31}}$  - 1/2" Foil Faced Fiberglass Insulation - All External Panels of Cabinet.

OPTION 32 - 3/8" Closed Cell Insulation - Front Panel (Coil Area Only).

OPTION 33 - 3/8" Closed Cell Insulation - All External Panels of Cabinet.

**OPTION 40 -** 24VAC 40 VA Transformer can be used for powering 24VAC devices like control boards, low voltage thermostats, relays, valves, etc.

**OPTION 50 -** ECM Motor with Control Board, 3 Speed Switch and Service Switch.

**OPTION 51 -** High Static ECM Motor with Control Board, 3 Speed Switch and Service Switch.

OPTION 99 - 14-gauge Front Panel.

#### FIELD INSTALLED ACCESSORIES

OPTION 113 - Touch Up Paint - Aerosol Spray Can (12 oz).

**OPTION 114 -** Duct Collar Kit - provides flange pieces and hardware for field installation of inlet or outlet duct collar over existing louver area. Louvered area to be removed prior to installation. Standard on RC-1210 inlet and outlet. Standard on C-1150 and RC-1190 outlet.

**OPTION 116 -** Leveling Legs - for floor mounted units - 2 per pedestal, 4 per unit.

**OPTION 118 -** 25% Manual Outside Air Damper kit for field installation. See option 18 for description. Consult factory for 50% fresh air.

**OPTION 119 -** 25% Motorized Outside Air Damper kit for field installation. See option 19 for description.

**OPTION 125 -** Aquastat Control - strap-on aquastat keeps blower(s) off until return water temperature reaches setpoint (adjustable from 100-240°F).

**OPTION 126A & B** - Wall Seal - for recessed installation, either fully or 2-1/4" partial. Models where full recess would interfere with inlet and/ or outlet airflow may be recessed 2-1/4". See schedule below. NOTE: Wall Seal kits are furnished with models RC, RW and RWI. Kits must be ordered under this option number for all other models.

#### TABLE 10 - WALL SEAL SCHEDULE\* (see page 20)

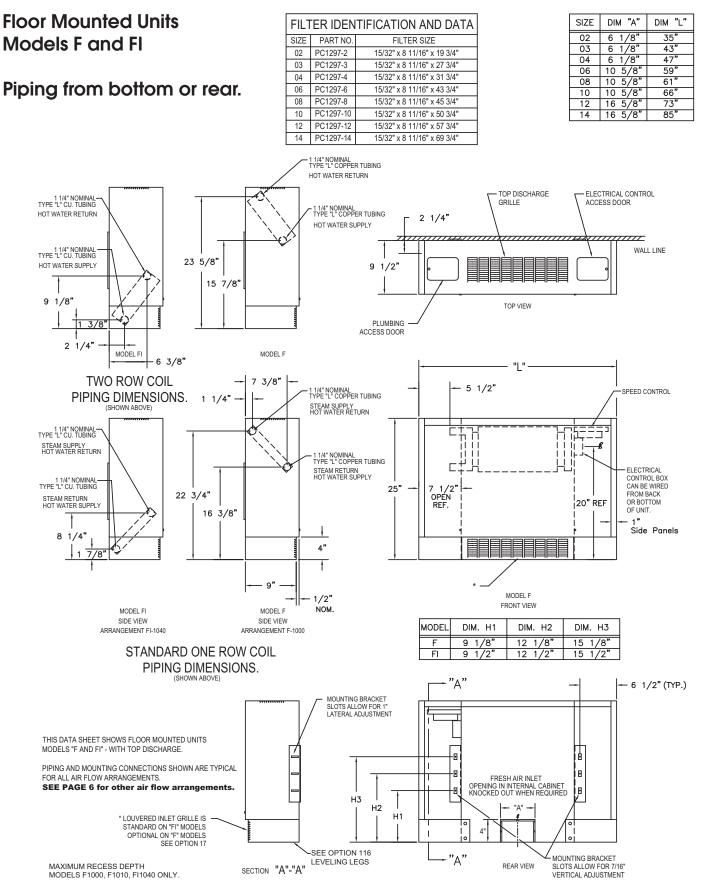
		2 1/4" PARTIAL	OPTION
MODEL	RECESSED	RECESS	126
F	F-1020, F-1030	F-1000, F-1010	А
FI	FI-1050	FI-1040	А
W, RW	RW-1120	W-1060, W-1070	В
WI, RWI	RWI-1130	WI-1090, WI-1100	В
C, RC	C-1170, RC-1200	C-1140, C-1150	В
		C-1160, C-1180	
		RC-1190, RC-1210	

\*Not Applicable to models FS or FSI.

**OPTION 127 -** Line Voltage Room (Wall) Thermostat - T22AAA-1, S.P.S.T. heating only with "Off-Auto" selector switch. Range 40-90°F. Rated 6.0 amps @ 120 VAC.

**OPTION 129 -** Extra Filter - provides an additional filter (permanent aluminum mesh). One required per unit, all sizes.

**OPTION 140 -** 24VAC 40 VA Transformer can be used for powering 24VAC devices like control boards, low voltage thermostats, relays, 13 valves, etc.



23 5/8"

15 7/8"

### **Floor Mounted Units Models FS and FSI**

1 1/4" NOMINAL TYPE "L" CU. TUBING

HOT WATER RETURN

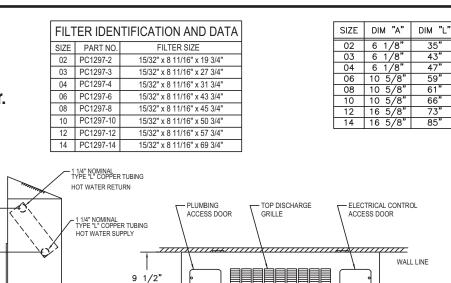
1 1/4" NOMINAL TYPE "L" CU. TUBING

HOT WATER SUPPLY

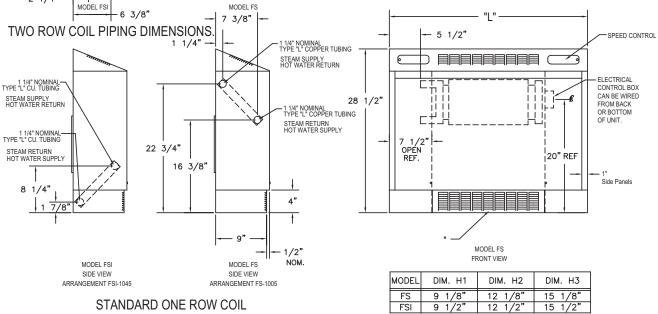
1 3/8 2 1/4

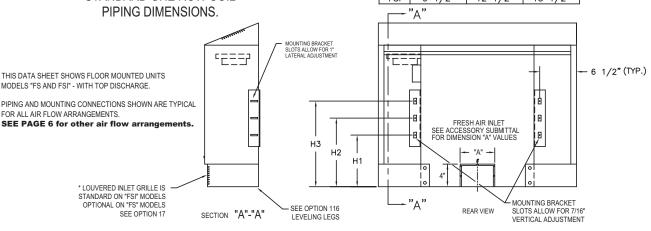
9 1/8'

### Piping from bottom or rear.



TOP VIEW





35

43

59

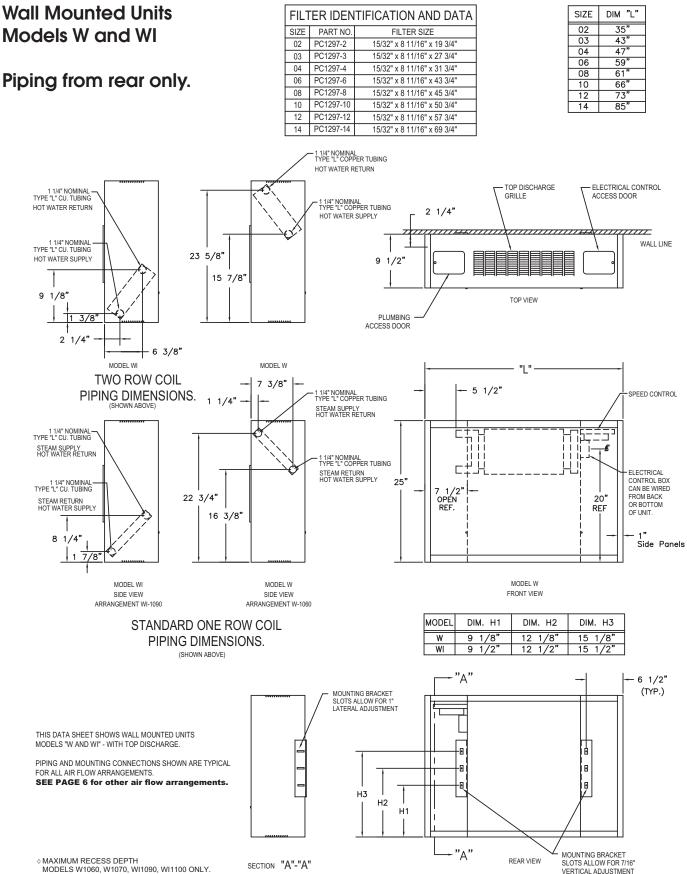
61

66

73

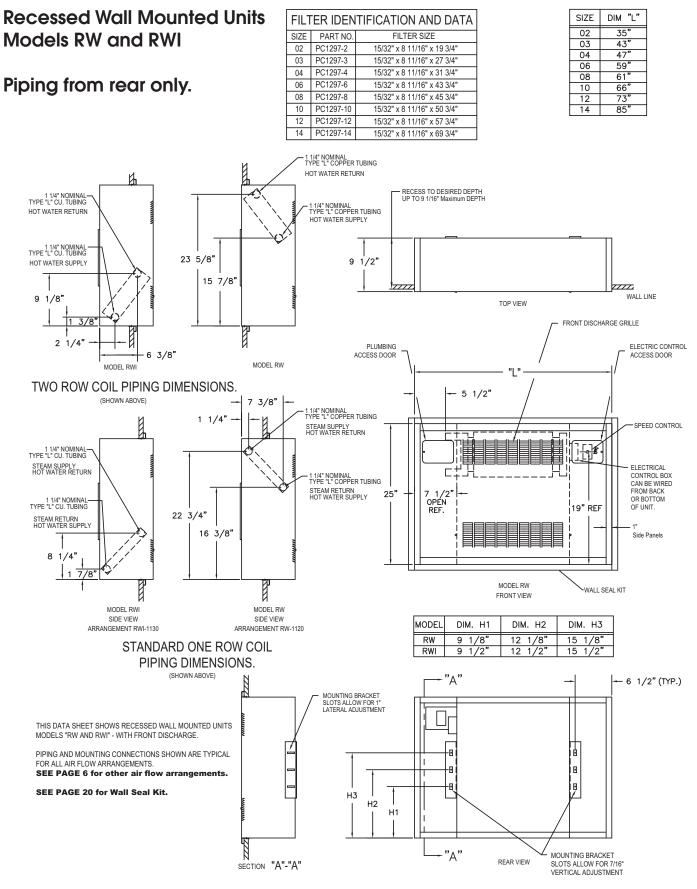
85

47"



MODELS W1060, W1070, WI1090, WI1100 ONLY.

CAT00201A

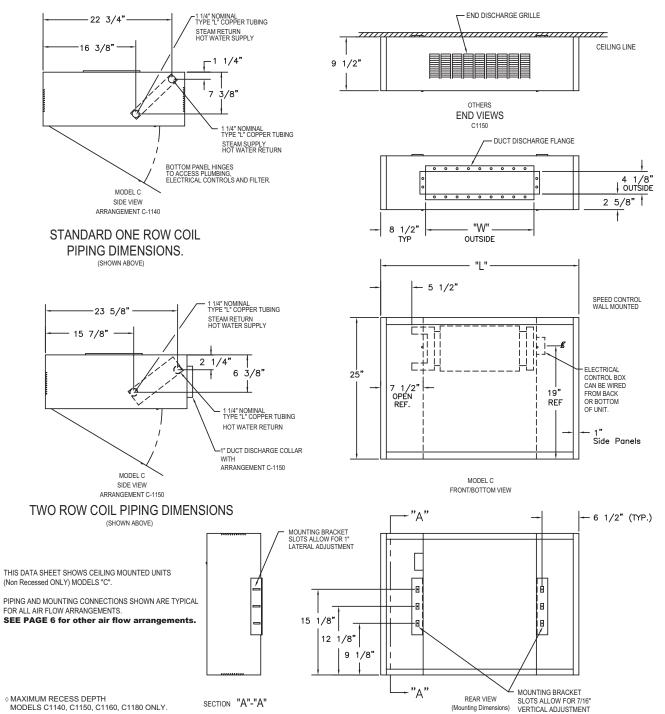


Ceiling Mounted Unit (Non Recessed Only) Model C

### Piping from rear only.

FILTER IDENTIFICATION AND DATA				
SIZE	PART NO.	FILTER SIZE		
02	PC1297-2	15/32" x 8 11/16" x 19 3/4"		
03	PC1297-3	15/32" x 8 11/16" x 27 3/4"		
04	PC1297-4	15/32" x 8 11/16" x 31 3/4"		
06	PC1297-6	15/32" x 8 11/16" x 43 3/4"		
08	PC1297-8	15/32" x 8 11/16" x 45 3/4"		
10	PC1297-10	15/32" x 8 11/16" x 50 3/4"		
12	PC1297-12	15/32" x 8 11/16" x 57 3/4"		
14	PC1297-14	15/32" x 8 11/16" x 69 3/4"		

SIZE	DIM "L"	DIM "W"
02	35"	18 1/8"
03	43"	26 1/8"
04	47"	30 1/8"
06	59"	42 1/8"
08	61"	44 1/8"
10	66"	49 1/8"
12	73"	56 1/8"
14	85"	68 1/8"

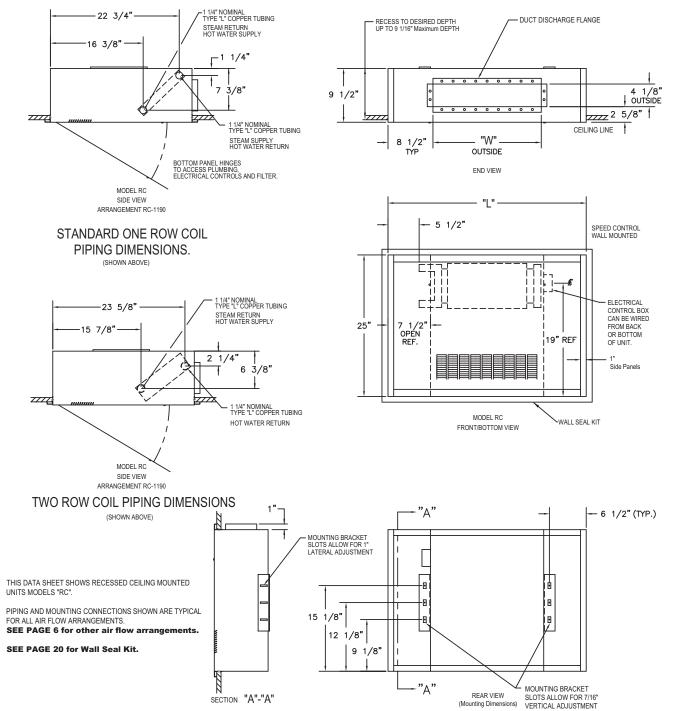


### Recessed Ceiling Unit Model RC

### Piping from rear only.

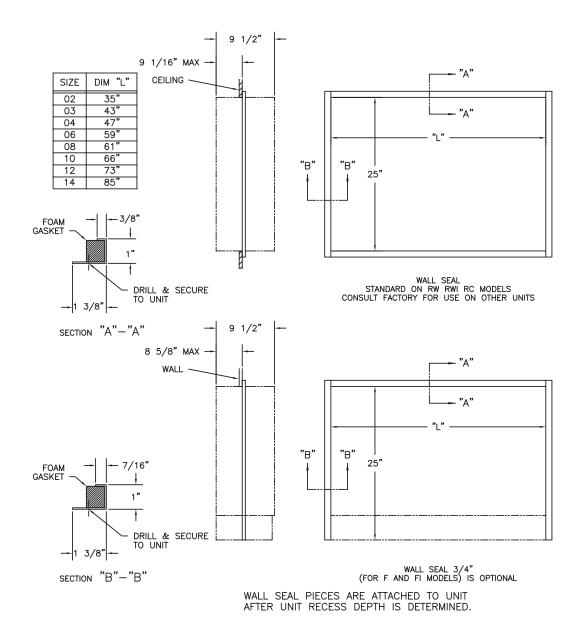
FILTER IDENTIFICATION AND DATA			
SIZE	PART NO.	FILTER SIZE	
02	PC1297-2	15/32" x 8 11/16" x 19 3/4"	
03	PC1297-3	15/32" x 8 11/16" x 27 3/4"	
04	PC1297-4	15/32" x 8 11/16" x 31 3/4"	
06	PC1297-6	15/32" x 8 11/16" x 43 3/4"	
08	PC1297-8	15/32" x 8 11/16" x 45 3/4"	
10	PC1297-10	15/32" x 8 11/16" x 50 3/4"	
12	PC1297-12	15/32" x 8 11/16" x 57 3/4"	
14	PC1297-14	15/32" x 8 11/16" x 69 3/4"	

SIZE	DIM "L"	DIM "W"
02	35"	18 1/8"
03	43"	26 1/8"
04	47"	30 1/8"
06	59"	42 1/8"
08	61"	44 1/8"
10	66"	49 1/8"
12	73"	56 1/8"
14	85"	68 1/8"



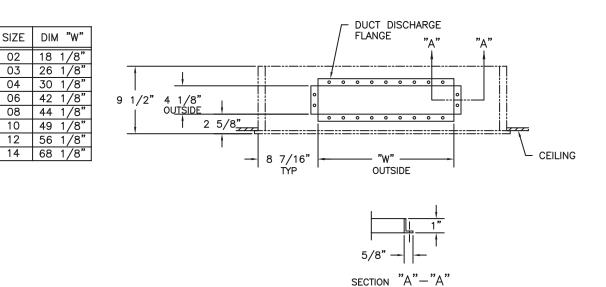
### ACCESSORIES

WALL SEAL



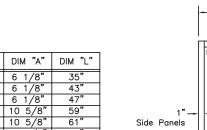
CAT00206A

### **ACCESSORIES**



**DUCT COLLAR OUTLET** AND DISCHARGE

CAT00206A



59

61"

66'

73"

85"

SIZE

02

03

04

06

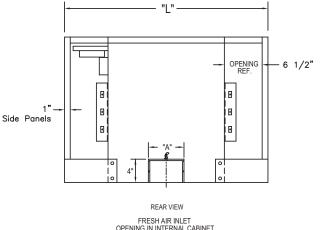
80

 10
 10
 5/8"

 12
 16
 5/8"

 14
 16
 5/8"





KNOCKED OUT WHEN REQUIRED

Option 118 and 119

CAT00205B

### **OPTIONAL FEATURES**



### LOUVERED INLET GRILLE FOR MODELS "F" OR "FS"

The optional louvered inlet grille provides a continuous closed floor line on the Model "F". It hinders build up of dust, papers or other materials found in the normal work area. This feature is standard with Models "FI" and "FSI".

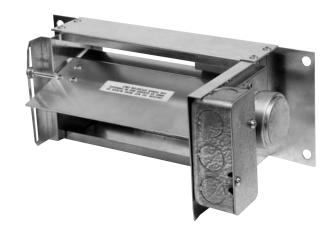


### **ARCHITECTURAL BAR GRILLE**

Architectural clear anodized aluminum bar grille is optional on all sizes. The rugged aluminum vanes provide a strong lineal appearance preferred in professional offices and other feature areas (may be painted to match cabinet unit heater color). In place of standard louvers. Is not to be used in place of option 17.



OPTIONAL MANUAL OUTSIDE AIR DAMPER



OPTIONAL MOTORIZED OUTSIDE AIR DAMPER



OPTIONAL TAMPER RESISTANT FASTENER FOR ACCESS DOOR (OPTION 11)



OPTIONAL LEVELING LEGS

# TECHNICAL DATA

ALTITUDE FACTORS				
Approximate factors for convective heat value at varying altitudes				
Altitude	Ferrous Units	Copper Alum. Units		
Sea Level	1.000	1.000		
1,000 ft.	.984	.969		
2,000 ft.	.968	.938		
3,000 ft.	.952	.908		
4,000 ft.	.936	.878		
5,000 ft.	.920	.850		
6,000 ft.	.904	.822		
7,000 ft.	.889	.795		
8,000 ft.	.874	.768		
9,000 ft.	.859	.743		
10,000 ft.	.844	.718		
15,000 ft.	.771	.603		
20,000 ft.	.703	.502		

Note: The heat output of standard heat distributing units is not affected enough to be considered in sizing the units, when the flow rate has been increased as shown at left. If not increased, apply appropriate heat transfer correction factor indicated.

COIL CAPACITIES OF WATER				
Values shown below are decimal equivalent of a U.S. gallon				
		1 0.3. guilon		
	Standard	High Capacity		
Unit Size	(One Row Coil)	(Two Row Coil)		
02	0.208	0.315		
03	0.263	0.404		
04	0.285	0.448		
06	0.351	0.581		
08	0.362	0.603		
10	0.390	0.660		
12	0.428	0.737		
14	0.500	0.866		
WATER IN OUNCES PER UNIT				

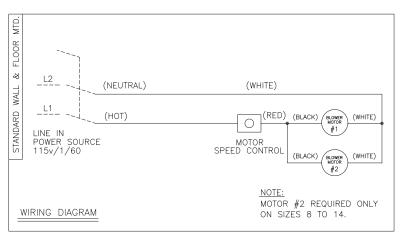
WATER IN OUNCES PER UNIT Example: If the unit size is 04 with standard coil, then multiply .285 x 128 ounces = 36.48 ounces

#### **†CORRECTIONS WHEN USING** GLYCOL SOLUTION IN SYSTEM

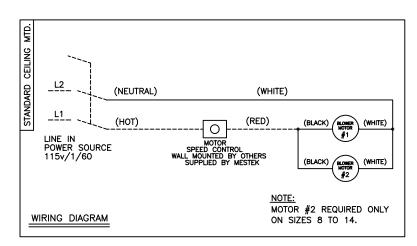
			Ethylene Glycol	Propylene Glycol
1.	Heat transfer @ 180°F, with no increase in flow rate	20% Solution 30% Solution 40% Solution 50% Solution	.913* .879*	.982* .961* .934* .902*
2.	G.P.M.req'd. @ 180°F, (no correction to pump curve)	20°∆†	114%*	110%*
3.	Pump head rec @ 180°F, with increase in G.P.I		123%*	123%*
4.	Freezing Point	50% by volum 40% 30% 20%	e -37°F -14°F + 2°F +15°F	-28°F -13°F + 4°F +17°F

\*Compared To Water.

### WIRING DIAGRAMS



Standard Wall and Floor Units



**Standard Ceiling Units** 

### **SPECIFICATIONS & WARRANTY\***

#### \*STANDARD CABINET UNIT ONLY

The contractor shall furnish and install Vulcan Cabinet Unit Heaters as selected to meet or exceed job requirements. The Cabinet Unit Heaters will conform to the items listed below and be certified under CSA guidelines.

#### CABINETS

All cabinets will be constructed with 18-gauge cold rolled steel, side panels and top. The front panel shall be furnished in 16-gauge cold rolled steel. It will have 1/2", 1-1/2 pound insulation with one side neoprene coated in front of coil. The internal cabinet shall be furnished in 18-gauge galvanized steel. Adequate work area for installation of control valves or electrical equipment shall be provided on both sides of the internal cabinet.

The cabinet shall be provided with a neutral eggshell baked enamel prime coat as standard. (Available if specified) Powder coated baked enamel, color selected from standard.

All cabinets shall be supplied with adjustable rear mounting brackets which will provide adjustment to correct alignment of the unit at installation to non square or out of true walls, joists, studs or surfaces. Adjustable leveling legs (two each base leg) are available when specified.

#### **RECESSED UNITS**

All recessed units shall be supplied with a "Wall Seal" assembly. This assembly shall provide protection to the wall or ceiling construction material. The "Wall Seal" shall be supplied in an eggshell baked enamel prime coat as standard. (When specified) Baked enamel colors may be selected from standard.

#### **CEILING MOUNT OR RECESSED UNITS**

All "C" and "RC" units shall be supplied with a hinged front panel. The multiple hinges shall provide full swing through 90°. A safety chain shall be provided as standard to prevent the face panel from swinging fully open accidentally. This chain must be easily detached to allow full access for servicing. Speed control switch will be shipped with wiring diagram for installation where desired.

#### FILTERS

All filters supplied as standard shall be reusable aluminum media with a 69% arrestance level. Filters shall be slide in type which are locked into position with a cotter pin.

#### FANS

Fan wheels shall be centrifugal, forward curved, double width of electro galvanneal steel for PSC motors or injection molded nylon for EC motors. Fan housings shall be of formed galvanized sheet metal.

#### COILS

STANDARD ONE ROW - The durable mechanically bonded copper/ aluminum coil presents the best of today's hydronic heating technology. All element assemblies are submersion tested at factory at 250 PSI and are rated at a working pressure of 300 PSI. All units are designed so that field modifications can be made to reverse the coil position if required. HIGH CAPACITY COIL - This is a hot water coil designed to provide increased capacity when the required load exceeds that of the standard coil for a given size. Its construction is similar to the standard coil however, there are two rows of tubes. Element assemblies are submersion tested at 250 PSI and are rated at a working pressure of 300 PSI.

#### MOTORS

Standard PSC motors shall have integral thermal protection and start at 78% of rated voltage. Optional PSC High Static motors will be capable of operating in high static conditions up to.4 inches of water column. All motors shall be factory run-tested and assembled in unit prior to shipping. Optional ECM and high static motors will have a solid state control board and a 3 speed switch. All motors shall be factory run-tested and assembled in unit prior to tested and assembled in unit prior to shipping.

#### ELECTRICAL

All primary internal wiring shall be done at the factory and every unit shall be factory tested for reliability.

#### FRESH AIR DAMPERS ON DESIGNATED UNITS ONLY

When desired specify either of the following:

1. Where noted 25% Manual Outside Air Dampers shall be provided. A manually operated damper quadrant shall provide from 0% to 25% outside air through the use of a single blade damper.

2. Where noted 25% Motorized Outside Air Dampers shall be provided. A synchronous motor (115/60/1) interlocked with the blower shall automatically open the outside air damper when blower starts. The single blade damper shall be adjustable from 0% to 25% outside air. When the blower stops or there is a loss of power, the damper shall return to the closed position. A damper override switch shall be provided to prevent damper operation when desired.

#### WARRANTY

The products in this catalog are warranted by Vulcan, to be free from defects in material and workmanship for a period of one (1) year from the date of shipment from Vulcan's plant. Vulcan's liability under this warranty is limited to replacing or repairing at our option, F.O.B. our plant any defective component or assembly returned to our factory prepaid and with proper return authorization document. All repairs or replacements are made subject to factory inspection. In the interest of product improvement, Vulcan reserves the right to make changes without notification.



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A MESTEK COMPANY